

## SLUMPHUMP™ MOLDS

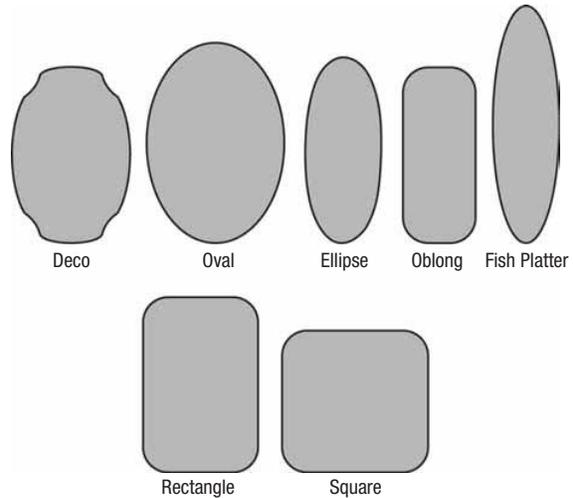
Slumphump™ is a durable plastic mold that allows you to pour your own low-cost plaster molds, quickly and easily. Available in fourteen popular shapes and sizes, the Slumphump™ is a reversible mold; you can pour both slump and hump molds.

The tapered wall allows you to vary the mold simply by adding plaster to the desired depth. In this way, you can make both a baking dish and a platter from the same mold simply by varying the depth of the plaster form.

Drape a clay slab over or into your finished plaster mold to create a beautiful handmade product.

The versatility of the Slumphump™ allows you to accurately reproduce a single item or an endless variety of designs. The Slumphump™ is the perfect system for schools or the studio potter.

|           |                  |                        |
|-----------|------------------|------------------------|
| NL-170LD  | Large Deco       | 1" x 11" x 17"         |
| NL-170MD  | Medium Deco      | 1" x 9" x 13"          |
| NL-170LOV | Large Oval       | 1 1/2" x 11 1/4" x 19" |
| NL-170MOV | Medium Oval      | 2 1/4" x 9 1/4" x 13"  |
| NL-170LE  | Large Ellipse    | 2 1/4" x 7" x 18"      |
| NL-170ME  | Medium Ellipse   | 2 1/4" x 6" x 14"      |
| NL-170LO  | Large Oblong     | 2 1/4" x 7" x 17"      |
| NL-170LR  | Large Rectangle  | 1" x 11" x 17"         |
| NL-170R   | Medium Rectangle | 2 1/4" x 10" x 14"     |
| NL-170SR  | Small Rectangle  | 2 1/4" x 7" x 11"      |
| NL-170LS  | Large Square     | 2 1/4" x 14" x 14"     |
| NL-170MS  | Medium Square    | 2 1/4" x 12" x 12"     |
| NL-170SS  | Small Square     | 2 1/4" x 9" x 9"       |
| NL-170FP  | Fish Platter     | 1 1/2" x 10" x 25"     |



## PURE & SIMPLE BAT MOLD SYSTEM (from the makers of Slumphump™)

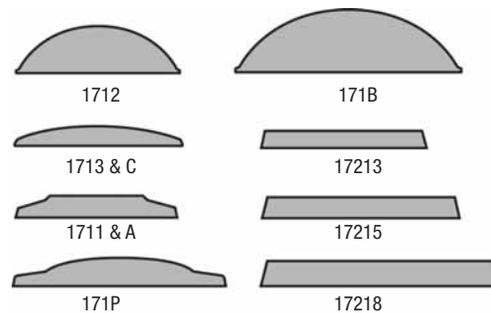
Pure & Simple Keyed Bat molds offer the 3 steps to bat happiness:

**Step 1: Make your own plaster bats and save.** Make as many as you need for about a \$1.00 a bat! Many potters prefer plaster bats because of the ease of release, even drying of the form and elimination of memory warp from a rigid bat.

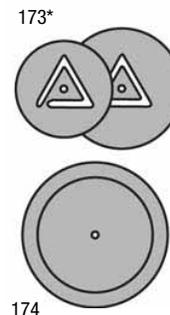
**Step 2: Get on the dome.** For rapid and uniform pieces with no trimming, use domed molds for plate, bowl and lid production. Throw them upside down, forming the foot or the knob as you form the piece. Your ware is consistent and you get a big savings in time by eliminating trimming.

**Step 3: Lock it in with the Quick-Release!** To key the bat to the wheelhead use the Quick-Release for quick bat changes and perfect registration. Pour the plaster into your bat mold, then seat the larger disk in the back of the mold which will then cast a triangular shaped key in the plaster. The key will match up with the smaller disk which is mounted on your wheelhead for a locking fit. These plaster bats won't wear or wobble and pop on and off in seconds for easy interchange.

It's Pure & Simple bat happiness!



|            |            |  |                  |
|------------|------------|--|------------------|
| <b>NEW</b> | NL-1711    | 14" Dinner Plate   | 1 3/4" x 14"     |
|            | NL-1711A   | 10" Salad Plate  | 1 3/4" x 10"     |
|            | NL-1712    | 13" Lid & Bowl   | 4 1/2" x 13"     |
|            | NL-1713    | 14" Dinner Plate   | 2" x 14"         |
| <b>NEW</b> | NL-1713C   | 10" Salad Plate  | 1 3/4" x 10"     |
|            | NL-171P    | 18" Platter  | 2 3/4" x 18"     |
|            | NL-171B    | 18" Bowl   | 6" x 18"         |
|            | NL-17210   | 10" Flat   | 1 1/4" x 10"     |
|            | NL-17213   | 13" Flat   | 1 1/4" x 13"     |
|            | NL-17215   | 15" Flat   | 1 1/2" x 14 1/2" |
|            | NL-17218   | 18" Flat   | 1 1/2" x 18"     |
|            | NL-173     | Quick Release Mold Set-Required<br>Two parts, for mold and wheelhead |                  |
|            | NL-173 EP  | Extra part for additional wheelheads (small half)                    |                  |
|            | NL-173 EPL | Extra part for casting (large half)                                  |                  |
|            | NL-174     | 18" adapter for 18" molds  |                  |



# EXTRUDERS AND FORMING EQUIPMENT

## SCOTT CREEK ALUMINUM EXTRUDERS

The aluminum barrel is removable from the backbar for easy cleaning and will not rust. Includes 2 blank dies.

- NL-450 4" Aluminum Extruder
- NL-453 5" Aluminum Extruder

Ship. wt. 17 lbs.  
Ship. wt. 18 lbs.



## MULTI-SHAPE DIE

16 basic shapes for pottery projects.

- NL-451M 4" Multi Die
- NL-454M 5" Multi Die

Ship. wt. 1/2" lb.  
Ship. wt. 1/2" lb.



Handle Die

Multi-shape Die

## EXPANSION BOXES

Increase output on your 4" extruder to 6.5" x 6.5", and on the 5" extruder to 8" x 8". Made of cast aluminum.

- NL-450EB 4" Expansion Box
- NL-453EB 5" Expansion Box

Ship. wt. 4 lbs.  
Ship. wt. 6 lbs.

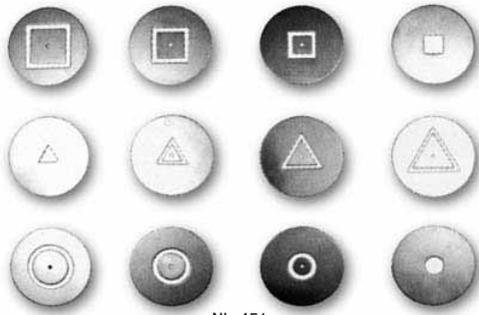


## EXTRUDER DIE KITS

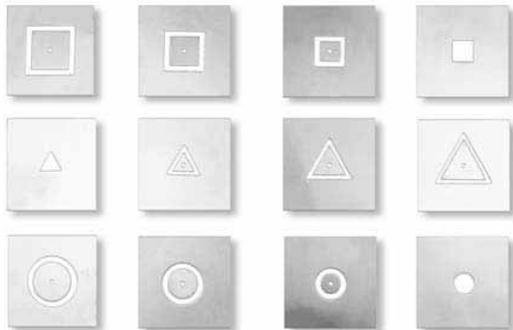
4 each of round, triangle, and square shapes. Set is 12 outer dies, 9 inner dies and inner die holder.

- NL-451 4" Die Kit
- NL-454 5" Die Kit

Ship. wt. 3 lbs.  
Ship. wt. 4 lbs.



NL-451



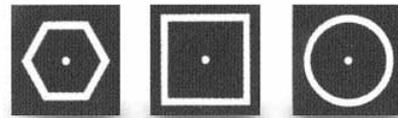
NL-454

## EXPANSION BOX DIE KIT

Marine grade plywood make circle, square, and hexagonal shapes with 1/2" wall thickness.

- NL-450EKW 4" Wood Die Kit
- NL-453EKW 5" Wood Die Kit

Ship. wt. 2 lbs.  
Ship. wt. 2 lbs.



## NL-452G CLAY GUN

A handy, rugged extruder for making small runs. Comes with a 1/2" coil die and two blank dies to customize.

Ship. wt. 3 lbs.



## NL-452GK CLAY GUN DIE KIT

8 piece set. Round: 1/4", 1/2", 3/4". Square: 1/4", 3/8", 1/2". Ribbon: 1/8" x 3/4" and 1/4" x 1 1/8".

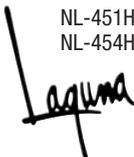
Ship. wt. 1/2" lb.

## HANDLE DIE

8 basic handle shapes in one cast aluminum die.

- NL-451H 4" Handle Die
- NL-454H 5" Handle Die

Ship. wt. 1/2" lb.  
Ship. wt. 1/2" lb.



### NL-125 BRENT EXTRUDER

Construction of the Brent Hand extruder is heavy duty steel pipe with wear and stress points case-hardened to withstand all production applications. The 4" round clay chamber holds 10 pounds of clay. Furnished with hardware for table or wall mounting. Optional stands for attaching to Brent slabrollers are available. Comes with standard die set.

Ship. wt. 48 lbs.



### NL-126 BRENT STANDARD DIE SET

This 3 piece die set will produce 12 different solid extrusion shapes. Coils, handles, etc.

Ship. wt. 2 lbs.

### NL-127 BRENT HOLLOW DIE SET

This die set will produce hollow shapes as follows.

Round tubes:  $\frac{3}{4}$ " ,  $2\frac{3}{4}$ " and  $3\frac{1}{8}$ "  
 Hexagon tubes:  $\frac{5}{8}$ " ,  $1\frac{1}{8}$ " and  $1\frac{5}{8}$ "  
 Square tubes: 1" ,  $1\frac{1}{2}$ " and 2"

Ship. wt. 5 lbs.

### NL-128 BRENT HANDEX STANDS

Save space by mounting your Brent Extruder to the end of a Brent Slabroller. Specify Slabroller model when ordering, SR-14, SR-20 or SR-36.

Ship. wt. 32 lbs.



### NORTH STAR EXTRUDERS

These extruders are offered in both standard welded steel construction and in stainless steel for clays such as porcelain that are sensitive to contamination. The 4" square barrel is designed for easy loading and holds 5 to 8 pounds of clay. The dies are made of polyethylene or cast polyurethane and have tapered edges to give crisp, sharp extrusions. Furnished with 2 coil dies which will produce 8 coils from  $\frac{1}{4}$ " to  $\frac{11}{16}$ ", one handle die, one blank die, wall mounting hardware, handle and extension handle.

#### NL-119 STANDARD STEEL EXTRUDER

Ship. wt. 25 lbs.

#### NL-118 STAINLESS STEEL EXTRUDER

Ship. wt. 25 lbs.

#### NL-102 ACCESSORY DIE KIT

Includes interior brace, 2 octagon tube dies, 2 round tube dies, 2 square tube dies, 2 ribbon dies, and 4 coil dies.

Ship. wt. 5 lbs.

#### NL-101 SPECIAL EXTRUDER PACKAGE

Includes extruder with stainless steel barrel, stainless steel die mask, 12 round coil dies from  $\frac{1}{4}$ " to  $1\frac{1}{8}$ " diameter, 1 square and 1 hex coil die, blank die, 2 handle dies, 2 ribbon dies, 2 sizes each: round, square, and hex tube (hollow) dies, stainless steel Z-brace, handle, and extension handle. 2 cartons.

Ship. wt. 30 lbs.



### NL-105 THE BIG BLUE EXTRUDER

Made with a wagon wheel handle for extra safety and leverage, Big Blue can hold a 25 pound pug of clay. It disassembles for cleaning without tools, and produces extrusions up to  $5\frac{1}{2}$ " by  $5\frac{1}{2}$ ". Only plastic, aluminum and stainless can contact the clay.

Ship. wt. 70 lbs.

#### BIG BLUE BASIC DIE KITS

Contain one round, square and hex hollow die.

NL-105L Large  $4\frac{1}{2}$ "

Ship. wt. 5 lbs.

NL-105M Medium  $3\frac{1}{2}$ "

Ship. wt. 5 lbs.

NL-105S Small 2"

Ship. wt. 5 lbs.

#### NL-105DA DIE ADAPTER

Adapts Big Blue to use North Star 4" dies.

List Price \$26.50

Ship. wt. 1 lb.

## NORTH STAR SLAB ROLLERS

Slab rollers are made in two series, each with different users in mind. The Standard series is used by hobby potters for intermittent use, while the massive Super series are at home in industrial, institutional and production settings.

All North Star machines have two rolls, much like the wringer of an old-fashioned washing machine. Both rolls have a small diamond pattern ("knurling") machined directly into the metal to grip the canvas. The bottom roll is turned by a handle, which drives the top roll through a train of gears. The two rolls turning together pull slabs through easily.

The top roll is moved vertically by knobs on each side of the top roller. Slab thickness is infinitely adjustable from paper-thin to over 2", and a reference scale allows setting and repeating openings to within 1/100 of an inch.

Tapered slabs are just as easy and repeatable by opening one side of the roll more than the other. The taper can be up to one inch across the length of the rolls.

- Two rolls mean warping, cracking and curling are drastically reduced.
- Rust free and virtually maintenance free.
- No clumsy, heavy shims or boards.
- No chains, cables or cast iron gears.
- The length of the slab is limited only by space and canvas available.
- All machines can accept press molds and a wide variety of texturing materials such as burlap, plant materials, rope, cork and bark.

### NL-100 MODEL 550 STANDARD 24" SLAB ROLLER PACKAGE

Includes 24" slab roller with 2 1/2" rolls, 4' steel frame worktable, table topper, crank handle, wagon wheel handle, starter canvas. Shipped in 3 cartons.

Ship. wt. 135 lbs.

### NL-100-30 MODEL 551 STANDARD 30" SLAB ROLLER PACKAGE

Same as NL-100 with 30" slab roller. Shipped in 4 cartons.

Ship. wt. 155 lbs.

### SUPER SLAB ROLLER PACKAGES

Each package includes a roller with 4" industrial rolls, 6' steel worktable, canvas, and wagon wheel handle. Packed in 4 cartons.

NL-104-24 MODEL 1024 24" Package

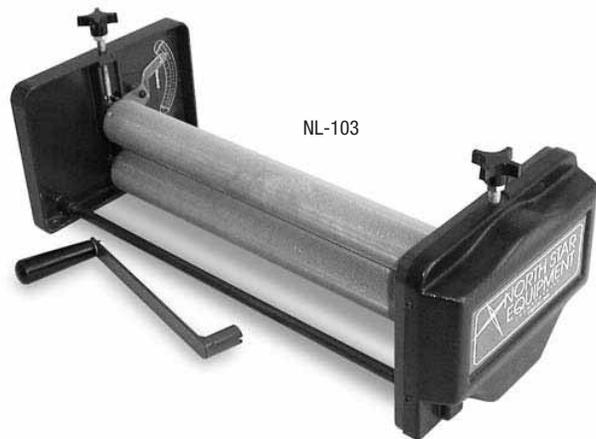
Ship. wt. 215 lbs.

NL-104-30 MODEL 1025 30" Package

Ship. wt. 230 lbs.

NL-104 MODEL 1050 36" Package

Ship. wt. 250 lbs.



NL-103 MODEL 500 SLAB ROLLER 24"

Ship. wt. 35 lbs.

NL-110 MODEL 530 TABLE-TOPPER with HARDWARE - 24" ONLY

When using a machine with two driven rolls, it is helpful to have a work surface on both sides of the slab roller which is level with the top edge of the bottom roll. The Slab Roller may be easily removed to convert the table to a utility worktable.

Ship. wt. 40 lbs.

NL-111 MODEL 525 TABLE-TOPPER with STEEL WORK TABLE

Shipped in 2 cartons.

Ship. wt. 70 lbs.

NL-108 WAGON-WHEEL HANDLE

Ship. wt. 10 lbs.



## BRENT SLAB ROLLERS

An essential piece of equipment for production slab forming. These machines take the effort out of making consistent clay slabs. They are constructed of heavy gauge steel pipe and plate, precision machined parts, permanently sealed bearings, and aircraft quality cables. The beds consist of masonite shims which can be removed or added to vary the slab thickness. A canvas separates the clay from the roller. The roller mechanism is moved over the bed by the circular wagon-wheel handle through a double cable system. (The SRC has a crank type handle.) The canvas absorbs water so the finished clay slab may be easily peeled off. Models SR-36 and SR-20 are complete with legs and the Models SR-14 and SRC may be used on your table or mounted on the optional leg sets.

### NL-121 MODEL SRC

Slab size: 24"W x 40"L, 1/8" to 1" thick. Shims: 1 1/4" with canvas, 3/4" plain, 1 1/8" plain. Actual size 50"x 27"x 2".

Ship. wt. 180 lbs.

### NL-121-LS MODEL SRC LEG SET

Raises table to 36" height.

Ship. wt. 27 lbs.



NL-121  
NL-121-LS

### NL-122 MODEL SR-14

Slab size: 14"W x 36"L, 1/8" to 1 1/4" thick. Shims: 2 1/4" with canvas, 1 1/8" plain. Actual size 52"x 20"x 2".

Ship. wt. 210 lbs.

### NL-122-LS MODEL SR-14 LEG SET

Ship. wt. 50 lbs.

### NL-123 MODEL SR-20

Slab size: 20"W x 60" L, 1/8" to 1 1/4" thick. Shims: 2 1/4" with canvas, 1 1/8" plain. Actual size 76"x 26"x 2".

Ship. wt. 487 lbs.

### NL-124 MODEL SR-36

Slab size: 36"W x 60" L, 1/8" to 1 1/4" thick. Shims: 2 1/4" with canvas, 2 1/8" plain, 1 1/8" plain. Actual size 76"x 42"x 2".

Ship. wt. 706 lbs.



NL-124

## SLABMAT™

SlabMat™ is the 21st century answer to canvas. SlabMat™ releases the clay with ease and leaves a smooth surface, unlike the textured surface left by canvas. Made of a durable non-woven material, SlabMat™ will not trap clay, making cleanup a snap with a wet sponge. It can be cut to size with an X-acto knife, or folded in half for slab roller use. SlabMat™ can be used for slab rolling, hand rolling and handbuilding.

For heavy use and multiple colors, we recommend more than one SlabMat™. More than three or four consecutive passes through the slab roller can impart too much water to the SlabMat™, harming its release qualities. Switching between two or more SlabMats™ keeps performance high. In addition, red clay on the surface can contaminate a white body and vice versa, so it is a good idea to keep separate SlabMats for different colored clays.

|           |                    |           |
|-----------|--------------------|-----------|
| NL-290-22 | STANDARD SLABMAT™  | 22" x 50" |
| NL-290-30 | WIDE SLABMAT™      | 30" x 50" |
| NL-290-14 | HANDBUILDING       | 14" x 16" |
| NL-290-16 | LARGE HANDBUILDING | 16" x 22" |



## NL-120 RAM CLAY CUTTER

The Ram Clay Cutter is constructed of tube steel and is durable and portable. Use on any flat surface. Plexiglass cutting surface for easy cleaning. Produces uniform, premeasured clay pieces. Adjustable cutting size from 1" to 18" and accommodates pugs up to 18" long and 12" wide.

Ship. wt. 26 lbs.



**DEBCOR EQUIPMENT**

**NL-139 WEDGING BOARD MODEL 9615**

Heavy duty steel 20" x 24" x 2 1/2" frame with 480 square inches of wedging area. Fits on customer's table, or order stand with wedging board (NL-140). Furnished with fine steel cutting wire, and canvas snap-on wedging cloth. Plaster not included (requires 50 lbs.). Dark brown. Ship. wt. 17 lbs.

**NL-140 STAND w/WEDGING BOARD MODEL 9630**

Heavy duty steel table for wedging or kneading clay before forming. Stand is 19"D x 20"W and adjusts from 30" to 36" in height. 20" x 24" x 2 1/2" Wedging Board forms the top surface. Plaster not included (requires 50 lbs.). Furnished with canvas snap-on wedging cloth and fine steel cutting wire, with adjustable hook to keep taut. Dark brown. Ship. wt. 50 lbs.



**NL-141 CLAY BIN WITH WEDGING BOARD MODEL 9420**

Excellent for areas where storage is limited, and provides maximum convenience for the ceramist. Heavy duty steel cabinet with removable plastic clay container and lid. Inside tilt-out bin opening provides easy access and holds approx. 140 lbs. of clay. Cabinet-20"D x 20"W x 30"H. Wedging board-20" x 24" x 2 1/2" bolts on to the cabinet. Plaster not included (requires 50 lbs.). Dark brown cabinet with antique gold doors. Ship. wt. 72 lbs.



**NL-149 20 GALLON BRUTE®CLAY CONTAINER**

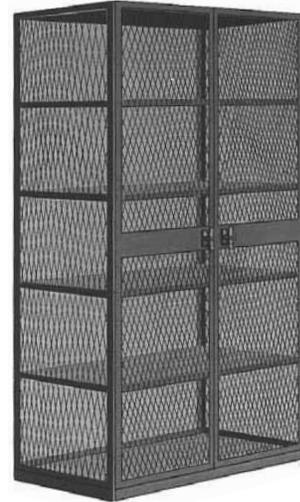
Designed with strength and durability. Excellent for wet or dry clay and plaster, will not leak or rust. Hand grips for easy lifting. Flat lid allows you to stack for space saving storage. Gray. Ship. wt. 10 lbs.

**NL-150 DOLLY (for NL-149)**

Easy twist on, twist off design provides convenient mobility for your 20 gallon clay container (NL-149). Black. Ship. wt. 8 lbs.

**NL-134 LARGE DRYING CABINET - MODEL 9200**

Designed for drying and storing your greenware or store and protect other special pieces from damage. Constructed of 13 gauge angles welded to 3/4" - 16 gauge expanded steel mesh. Top and bottom pans are 16 gauge steel fully welded and reinforced for extra heavy duty service. Design provides full air circulation throughout the cabinet. Four welded shelves are constructed with sheets of 1/8" perforated hard-board. Approx. 36"W x 19"D x 83"H. Dark brown with antique gold doors. Ship. wt. 200 lbs.



**NL-135 SMALL DRYING CABINET-BASE TYPE - MODEL 9250**

Offers the same construction features as large drying cabinet. This unit is furnished with 2 large angle-frame shelves covered with 1/8" tempered pegboard. Approx. 36" x 19"D x 31"H. Ship. wt. 125 lbs.

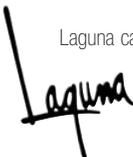
**DEBCOR ART CARTS**

Ideal for transporting materials from area to area. 5" heavy-duty hard rubber casters, 2 swivel. Overall height 32". Gray.

- NL-151 Model AR2-2436 24" x 36", 2 trays Ship. wt. 45 lbs.
- NL-152 Model AR3-2436 24" x 36", 3 trays Ship. wt. 61 lbs.
- NL-153 Model AR2-1630 16" x 30", 2 trays Ship. wt. 34 lbs.
- NL-154 Model AR3-1630 16" x 30", 3 trays Ship. wt. 44 lbs.



Laguna carries the complete line of Debcor Equipment. Call for price and availability.



**WARE CARTS**

**LE-101 LAGUNA WARE CART**

Sturdy all steel construction with 4" swivel casters and spacious 18 shelf capacity. Measuring 24" x 38" x 58", the cart assembles easily and ships UPS. Includes 6 (12" x 36" x 3/4") exterior grade plywood shelves. Custom sizes available. Compare Price! Ship. wt. 110 lbs.

**LE-101-S** Additional shelves

LE-101



**NL-117 NORTH STAR WARE CART**

Constructed of 14 gauge steel with 6" industrial casters, two of which have parking brakes. The use of shelf brackets allows flexibility of shelf placement. Will hold up to twenty-two 24" x 36" shelves and is 67" high. Comes disassembled in 2 boxes for UPS shipping. Includes 4 pairs of brackets which yields 5 shelf levels. Shelves are not included.

Ship. wt. 105 lbs.

**NL-117-S WARE CART SHELF SET**

Set of five 24" x 36" x 1/2" waferboard shelves.

Ship. wt. 60 lbs.

**NL-117-B WARE CART SHELF BRACKETS**

Sold by pairs. Each pair supports one shelf.

Ship. wt. 10 lbs.



NL-117

**NL-165 BRENT WARE CART**

Designed for stability with one-piece construction per side using a single bent one-inch heavy walled steel pipe with welded shelf supports. Heavy-duty Kee clamps are used to connect the sides with three one-inch diameter steel pipes. 32"W x 24"D x 77"H with 4" swivel casters.

Ship. wt. 80 lbs.

**NL-165S OPTIONAL SHELVES (Set of 12)**

1/2" plywood shelves, 12" x 32" x 1/2".

Ship. wt. 47 lbs.

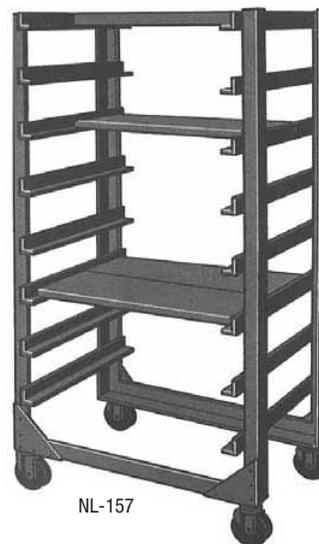
NL-165 shelves optional



**NL-157 DEBCOR WARE TRUCK - MODEL 9605**

This truck of 12 gauge steel, welded construction on 4" casters, provides easy mobility of your ware. Excellent for cooling ware after firing, moving from place to place, or drying greenware. Furnished with 16 plywood "half shelves" for maximum flexibility, each measuring 12"x 28"x 1/2". Overall truck size 24"W x 32"D x 54"H. Dark Brown. Also available without shelves.

Ship. wt. 108 lbs.



NL-157